

What is claimed is:

1. A liquid crystal display device comprising:
a laminated protection panel composed of a $\lambda/4$ -plate, a
polarizing plate and a transparent protection plate;
5 a liquid crystal display; and
a phase retarder;

wherein the laminated protection panel is disposed to
a top surface of the liquid crystal display with a distance,
the phase retarder is disposed between the laminated protection
10 panel and the liquid crystal display, and the sum($\alpha_A + \alpha_B$)
of a wavelength dispersion(α_A) of the $\lambda/4$ -plate and a wavelength
dispersion(α_B) of the phase retarder is in the range of 1.11
to 1.95.

2. The liquid crystal display device according to Claim
15 1, wherein a direction of an orientation axis of the phase
retarder is in the range of 0 ± 45 degrees with respect to a
direction of an orientation axis of the $\lambda/4$ -plate which forms
the laminated protection panel.

3. The liquid crystal display device according to Claim
20 1, wherein a direction of an orientation axis of the phase
retarder is in the range of 95 ± 45 degrees with respect to
a direction of an orientation axis of the $\lambda/4$ -plate which forms
the laminated protection panel.

4. The liquid crystal display device according to any
25 one of Claims 1 to 3, wherein the transparent protection plate

is disposed to the liquid crystal display side within the laminated protection panel.

5 5. The liquid crystal display device according to any one of Claims 1 to 3, wherein the $\lambda/4$ -plate is disposed to the liquid crystal display side within the laminated protection panel.

6. The liquid crystal display device according to any one of Claims 1 to 3, wherein an upper polarizing plate does not exist in the liquid crystal display.

10 7. The liquid crystal display device according to any one of Claims 1 to 3, wherein the transparent protection plate is a touch panel.

15 8. The liquid crystal display device according to any one of Claims 1 to 3, wherein the laminated protection panel has a hard coat layer at the outer-most surface of the laminated protection panel.

20 9. The liquid crystal display device according to any one of Claims 1 to 3, wherein the laminated protection panel has an anti-reflection layer at the outer-most surface of the laminated protection panel.